

## **Cummins Westport Inc.**

The Future is Clear

Powering the Planet - Protecting the Dream



"Twice as Far for Half as Much"

## **Cummins Westport Inc**

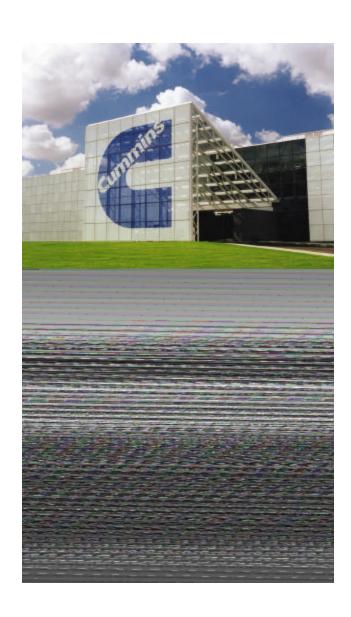
50 / 50 Joint Venture formed
 March, 2001

#### Cummins

- World's largest builder of commercial diesels
- +26,000 employees

#### Westport

- Small incubation technology company focused on natural gas
- 200 employees



## The Joint Venture's Mission

# Big in Clean Power

#1: Concern About Air Quality is Growing

**Urban Pollution** 

**Global Warming** 



#### # 2: Emissions Laws Will Get Tougher

- EPA & Euro will squeeze allowable emissions:
  - NOx smog
  - PM health issues
  - CO2 global warming
- U.S. EPA NOx standard (g/hp hr)
  - Today 4 g
  - 2002 2.5g
  - 2007 1.2g
  - 2010 0.2g Proposed

## # 3: Many Regions Will Go Further than the Legal Minimum with a Stick or Carrot

- Mandates or regional rules will be more common
  - Like AQMD 1190 rules
    - » NO diesel school buses or refuse trucks in Southern California
- Incentives will increase & more programs to help adoption:
  - California Moyer Fund
  - U.S. federal bus funding pays 80% for clean buses
  - Powershift in U.K. pays 75%
  - Proposed US Clear Act
    - » \$28,000 in tax incentives per HD vehicle

#### # 4: Natural Gas Infrastructure is Improving

- More Fuel stations
- Long run economics look good
- LNG market is emerging:
  - more range
  - lower tank & vehicle cost



### # 5: NG Engine Technology is Getting Better

There's very few problems with natural gas power that can't be solved by just building better engines

- Current reliability is
   3X better than 1995
- Finally more customers are satisfied than mad



#### # 6: Nat Gas Trucks are Finally Available

- Technology has no value if you can't buy it
  - Autocar

- available today
- Freightliner Condor
- available today
- Freightliner Business Class available soon
- Peterbilt 320

- being evaluated

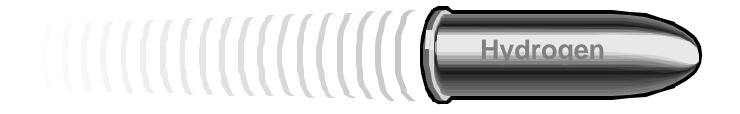








## # 7: The Silver Bullet of Alternate Technologies is Pretty Slow



Hydrogen is very compelling, but issues like economics / technology / availability = TIME

## # 8: Reciprocating Engines Will be Hard to Beat

- The economics for reciprocating internal combustion engines are undisputed
  - Cost effective & productive
- Advanced reciprocating technology can offer very low emissions, eg. HYBRIDS
  - Diesel hybrids make great sense
  - Natural gas hybrids make even more sense
- "Well to Wheels", "recips" are pretty good

## # 9: Natural gas is the ideal reciprocating engine fuel

- Clean, Abundant & Economic
- Lowest carbon fuel
  - 50 % lower NOx
  - 90 % lower PM
- May be our best alternative for energy security
- May be the path to the Hydrogen economy:
  - » Short term
  - » Natural Gas infrastructure
  - » Natural gas in reciprocating internal combustion engines

#### **# 10: Cummins Westport Commitment**

1. Continue the development of spark ignited natural gas engines 150 – 320 hp



Develop new Westport cycle technology for larger HD engines
 280 – 500 hp

**Available 2004** 

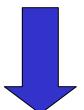
## The JV's Mission

## Big in Clean Power

- A. Make the existing spark-ignited natural gas business work today
- B. Develop the new Westport HPDI Technology for the future

## **Westport Cycle Engines**

#### **Westport Cycle**



A diesel engine that doesn't use diesel fuel

### **HPDI - High Pressure Direct Injection**

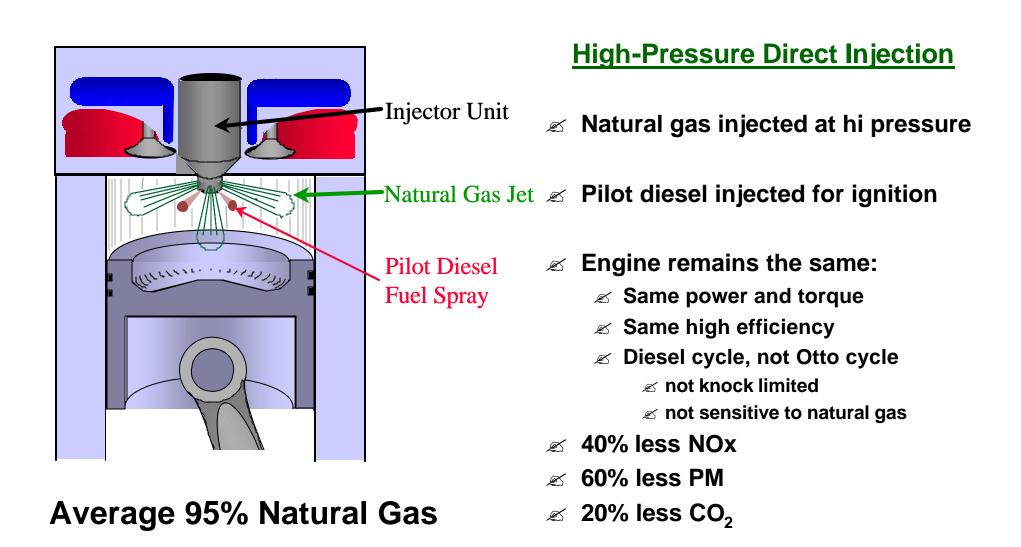
- Uses diesel cycle combustion
- Diesel pilot ignites natural gas

## Westport's HPDI Approach

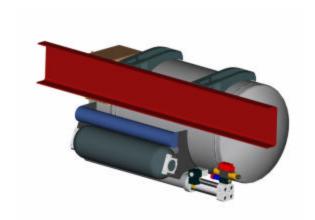
Keep the diesel engine - - -

Change the fuel with HPDI "plug-in" natural gas injection.

## **Direct Injection Technology**



## **HPDI Modules**



1. LNG Tank Module

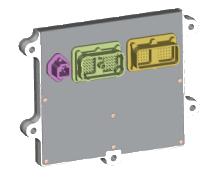
3. Injectors





2. Integrated Fuel Supply Module

4. Electronic Controls



## **HPDI Technology is Real**





- 2000 Engineering Truck
- Jan 01 Delivered Raley's Truck (KW T-800)



- Feb 01 Certified to CARB Optional low NOx (2.5g) emissions standard
- Mar 01 Delivered Bobell Truck (KW T-800)



 3Q01 - 14 trucks to Norcal Waste Systems in San Francisco (Peterbilt 378)

## **Overall HPDI Product Plan**

Automotive

**• 2004** 

ISX Gas 400 - 500 HP 1450 lb ft

2005

ISM Gas 280 - 370 HP 1200 lb ft

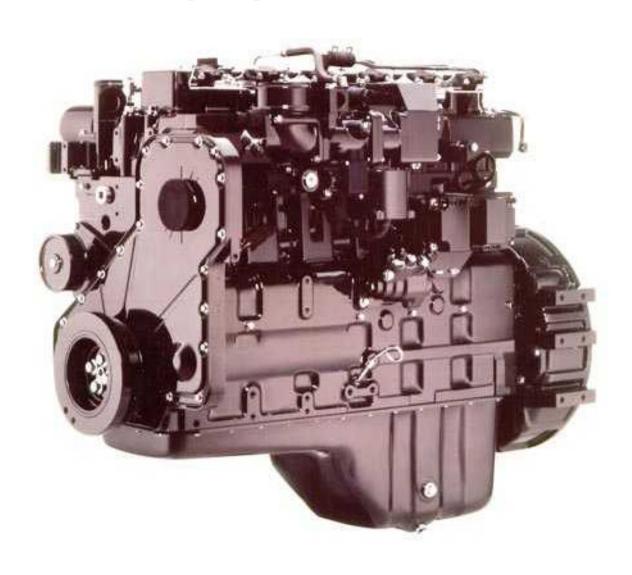
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## C Gas Plus



### **B** Gas Plus

- Implementation of PLUS technology is underway
- Drive by wire
- Production launch 9/02
- To be certified to EPA, **CARB** and Euro 3





Currently field testing

## L Gas Development

- Cummins 8.9 litre ISL engine will be launched using "C Plus" engineering
- 320 horsepower rating
- Available late 2002
- Aimed at urban transit and trucks needing more power than the C Gas Plus



### **Overall Product Plan**

### Spark Ignited:

```
2002 B Gas Plus 230 hp 500 lb ft
2003 LG 320 hp 1000 lb ft
2003 B LPG Plus 195 hp HD10 LPG
```

#### Automotive HPDI:

- 2004 ISX HPDI 400-500 HP 1450-1850 lb ft
- 2005 ISM HPDI 280-370 HP 1050-1450 lb ft